

# Complete Building Solutions





# **BONDIT TUFF SEAL**

# Polysulphide Sealant For Expansion Joints

#### **DESCRIPTION**

BONDIT TUFF SEAL isspecially formulated premium grade two component polysulphide sealant confirming to BS and DN standards, is widely us edin building industry for sealing expansion joints for highest performance. BONDIT TUFF SEAL can be used for sealing joints indiverse construction material slike glass aluminum /steel cladding, tiling, tanks and water retaining structures.

#### **ADVANTAGES / BENIFITS**

BONDIT POPLY SEAL has exceptional weathering characteristics with resistance to rain, heat, snow and UV rays.

BONDIT TUFF SEAL is low shrinkage and

quick setting with exceptional bond strength to any surface.

BONDIT TUFF SEAL has superior joint

movement accommodation with strong adhesion to most building materials, it is chemically

resistant to water, oil and solvents.

The mixed sealant has the following setting and curing time

#### **CHARACTERISTICS**

Colour	Dark Brown
Specific gravity	1.6 kg per litre
Physical	When the base is
appearance	mixedwithhardener
	the cured paste
	turns in
	to a grey colored
	rubbery mass.
Application	Can be applied in the
temperature	temperature
	range of
	5°C to 45°C
Workable	-40°C to 80°C
temperature	2 hours after mixing
	with curing agent
	Pot life

#### **DIRECTIONS FOR USAGE**

BONDIT POPLY SEAL can be used on thoroughly cleaned and primed surface with BONDIT POLY PRIME. proper care has to be taken while preparing the surface like removing of dust, loose particles, rust, protective lacquer, oil and grease with suitable

solvents / cleaners for proper adhesion of primer to

surface which gives perfect and strong adhesion of the



#### **DIRECTIONS FOR USAGE**

sealant Back up material must be used to prevent the sealant sticking to the back of the joint the ideal ratio is 2:1, the suitable back up materials are foamed polyethylene rods or strips / neoprene sponge or rods. Masking tape may be used for neatness and good finishing of the sealant. Remove the tapes as soon as the sealant is applied and tooled

Approx.Setting Time	Approx.Curing Time
72 hours @50°C	8 weeks @5°C
36 hours @15°C	4 weeks @15°C
18 hours @25°C	2 weeks @25°C
8 hours @35°C	8 days @35°C

#### **MIXING**

BONDIT TUFF SEAL is a two part sealant includes base and curing compound ready to mix and use on site. Pour the curing agent slowly in to the base while mixing with a low speed mixer or by hand with less than 300 RPM speed until a uniform color is obtained. Use a stainless steel spatula for tooling the sealant which will break the air bubbles so that no voids remain in the joint and gives good adhesion to the sides of the joint.

#### **SUPPLY**

BONDIT POPLY SEAL supplied in 3 kg standard tin packing.

#### SHELF LIFE

**ONE YEAR** 

#### **PRECAUTIONS**

BONDIT TUFF SEAL curing agent contains heavy metal oxides, contact with skin should be avoided. Hands should be washed properly, empty containers should be disposed off carefully

The primer BONDIT POLY PRIME is highly inflammable, must be stored away from heat and naked flame, prolonged inhalation should be avoided, any splashes must be washed off immediately with plenty of water, In case of eye contact wash with plenty of water and seek medical attention

### **TECHNICAL SUPPORT**

Technical information and guidance regarding BONDIT range of admixtures, repairs and bonding, water proofing systems, epoxy industrial flooring systems etc, will be available from the technical services department, BONDIT CONSTUCTION CHEMICALS PVT LTD.



#### IMPORTANT NOTE

#### BONDIT CONSTRUCTION CHEMICAL PVT LTD. ADDRESS:

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service@bondit.inBONDIT products undergo high standard quality checks and every reasonable precaution is taken in the manufacture of all products. BONDIT continuously strive to ensure the products, recommendations, specifications & information given is reliable, correct and accurate. No specific guarantee can be assured as product performance depends not only on quality but also on many other factors which are not under our control. The customer should make his own trials to determine the compatibility of the product for his own purpose. All products are sold subject to our standard terms and conditions of sale.

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